#### MECHANICAL PROPERTIES OF POLYLACTIC ACID

MECHANICAL PROPERTIES OF POLYLACTIC ACID (PLA) ARE CRITICAL TO UNDERSTANDING ITS PERFORMANCE IN VARIOUS APPLICATIONS, ESPECIALLY IN PACKAGING, BIOMEDICAL DEVICES, AND 3D PRINTING. PLA IS A BIODEGRADABLE THERMOPLASTIC DERIVED FROM RENEWABLE RESOURCES SUCH AS CORN STARCH OR SUGARCANE, MAKING IT AN ENVIRONMENTALLY FRIENDLY ALTERNATIVE TO TRADITIONAL PETROLEUM-BASED PLASTICS. ITS MECHANICAL CHARACTERISTICS, INCLUDING TENSILE STRENGTH, ELASTICITY, IMPACT RESISTANCE, AND THERMAL BEHAVIOR, INFLUENCE ITS SUITABILITY FOR DIFFERENT USES. THIS ARTICLE DELVES INTO THE FUNDAMENTAL MECHANICAL PROPERTIES OF PLA, EXAMINING FACTORS THAT AFFECT ITS PERFORMANCE, METHODS FOR ENHANCEMENT, AND COMPARISONS WITH OTHER POLYMERS. UNDERSTANDING THESE PROPERTIES IS ESSENTIAL FOR MANUFACTURERS, ENGINEERS, AND RESEARCHERS AIMING TO OPTIMIZE PLA'S USE IN SUSTAINABLE PRODUCT DEVELOPMENT.

- OVERVIEW OF POLYLACTIC ACID
- Tensile Properties of Polylactic Acid
- ELASTICITY AND FLEXURAL CHARACTERISTICS
- IMPACT RESISTANCE AND TOUGHNESS
- THERMAL EFFECTS ON MECHANICAL BEHAVIOR
- FACTORS INFLUENCING MECHANICAL PROPERTIES
- Enhancement Techniques for Mechanical Performance
- COMPARISON WITH OTHER BIODEGRADABLE POLYMERS

## OVERVIEW OF POLYLACTIC ACID

POLYLACTIC ACID IS A BIO-BASED POLYESTER KNOWN FOR ITS BIODEGRADABILITY AND BIOCOMPATIBILITY. IT IS PRODUCED THROUGH THE POLYMERIZATION OF LACTIC ACID MONOMERS OBTAINED FROM RENEWABLE BIOMASS. PLA EXHIBITS A UNIQUE COMBINATION OF MECHANICAL PROPERTIES THAT MAKE IT ATTRACTIVE FOR VARIOUS INDUSTRIAL APPLICATIONS. ITS MECHANICAL BEHAVIOR IS STRONGLY INFLUENCED BY ITS MOLECULAR WEIGHT, CRYSTALLINITY, AND PROCESSING CONDITIONS. DUE TO ITS RELATIVELY HIGH STIFFNESS AND GOOD STRENGTH, PLA SERVES AS A SUSTAINABLE SUBSTITUTE FOR CONVENTIONAL PLASTICS IN PACKAGING MATERIALS, DISPOSABLE ITEMS, AND MEDICAL IMPLANTS.

# TENSILE PROPERTIES OF POLYLACTIC ACID

#### TENSILE STRENGTH

The tensile strength of polylactic acid typically ranges from 50 to 70 MPa, depending on the grade and processing parameters. This property measures the maximum stress PLA can endure before failure under tension. PLA's tensile strength is comparable to that of conventional polymers like polystyrene, making it suitable for rigid containers and structural components. The crystalline regions within PLA contribute significantly to its tensile strength, with higher crystallinity generally leading to increased resistance to deformation.

#### **ELONGATION AT BREAK**

ELONGATION AT BREAK INDICATES THE DUCTILITY OF PLA AND IS USUALLY LOW, RANGING BETWEEN 2% AND 10%. THIS RELATIVELY BRITTLE NATURE LIMITS PLA'S APPLICATION IN SCENARIOS REQUIRING HIGH FLEXIBILITY. HOWEVER, THE

ELONGATION CAN BE IMPROVED THROUGH PLASTICIZATION OR BLENDING WITH OTHER POLYMERS, ENHANCING ITS ABILITY TO ABSORB ENERGY UNDER TENSILE STRESS.

## **ELASTICITY AND FLEXURAL CHARACTERISTICS**

#### Young's Modulus

Young's modulus, or the elastic modulus, of polylactic acid is typically between 2.7 and 16 GPa, reflecting its stiffness. This modulus quantifies the material's resistance to elastic deformation under stress. PLA's high modulus compared to other biodegradable polymers means it can maintain shape integrity in applications requiring rigidity.

#### FLEXURAL STRENGTH AND MODULUS

PLA EXHIBITS GOOD FLEXURAL STRENGTH, GENERALLY IN THE RANGE OF 50 TO 110 MPA, WHICH IS ESSENTIAL FOR BENDING RESISTANCE IN PRACTICAL USES. THE FLEXURAL MODULUS, WHICH MEASURES STIFFNESS DURING BENDING, ALIGNS CLOSELY WITH THE TENSILE MODULUS. THESE MECHANICAL PARAMETERS HIGHLIGHT PLA'S CAPABILITY TO WITHSTAND BENDING FORCES WITHOUT PERMANENT DEFORMATION, A VALUABLE TRAIT FOR PACKAGING AND STRUCTURAL PARTS.

## IMPACT RESISTANCE AND TOUGHNESS

#### IMPACT STRENGTH

One of the notable mechanical limitations of polylactic acid is its relatively low impact resistance. The material tends to be brittle and can fracture under sudden force or shock loading. Typical impact strength values for PLA are lower than those of more ductile polymers, which restricts its use in impact-critical applications unless modified.

#### TOUGHNESS IMPROVEMENT

EFFORTS TO IMPROVE PLA'S TOUGHNESS INCLUDE BLENDING WITH ELASTOMERS, COPOLYMERIZATION, AND THE ADDITION OF IMPACT MODIFIERS. THESE METHODS CAN ENHANCE ENERGY ABSORPTION DURING IMPACT, INCREASING THE MATERIAL'S DURABILITY AND EXPANDING ITS APPLICATION RANGE WHERE HIGHER TOUGHNESS IS REQUIRED.

# THERMAL EFFECTS ON MECHANICAL BEHAVIOR

#### GLASS TRANSITION AND MELTING TEMPERATURES

Polylactic acid has a glass transition temperature ( $T_g$ ) around 55-65°C and a melting temperature ( $T_m$ ) between 150-180°C. Above the  $T_g$ , the polymer transitions from a rigid to a more rubbery state, which significantly affects its mechanical properties. At temperatures near or above  $T_g$ , PLA's stiffness and strength decrease, leading to greater flexibility but lower load-bearing capacity.

#### THERMAL DEGRADATION AND STABILITY

THERMAL EXPOSURE CAN LEAD TO PLA DEGRADATION, REDUCING MOLECULAR WEIGHT AND MECHANICAL PERFORMANCE. PROPER THERMAL PROCESSING IS CRUCIAL TO MAINTAINING THE INTEGRITY OF PLA PARTS, AS OVERHEATING MAY CAUSE BRITTLENESS AND LOSS OF MECHANICAL STRENGTH. STABILIZERS AND CONTROLLED PROCESSING CONDITIONS ARE OFTEN EMPLOYED TO MITIGATE THERMAL DEGRADATION.

## FACTORS INFLUENCING MECHANICAL PROPERTIES

THE MECHANICAL PROPERTIES OF POLYLACTIC ACID DEPEND ON VARIOUS INTRINSIC AND EXTRINSIC FACTORS. THESE INCLUDE:

- CRYSTALLINITY: HIGHER CRYSTALLINITY INCREASES STRENGTH AND STIFFNESS BUT REDUCES DUCTILITY.
- MOLECULAR WEIGHT: GREATER MOLECULAR WEIGHT GENERALLY IMPROVES TENSILE STRENGTH AND TOUGHNESS.
- Processing Techniques: Methods such as injection molding, extrusion, and 3D printing impact the internal structure and mechanical behavior.
- ENVIRONMENTAL CONDITIONS: EXPOSURE TO MOISTURE, UV RADIATION, AND TEMPERATURE FLUCTUATIONS CAN ALTER MECHANICAL PROPERTIES OVER TIME.

# ENHANCEMENT TECHNIQUES FOR MECHANICAL PERFORMANCE

#### BLENDING AND COPOLYMERIZATION

BLENDING PLA WITH OTHER BIODEGRADABLE POLYMERS OR ELASTOMERS CAN TAILOR ITS MECHANICAL ATTRIBUTES TO SPECIFIC NEEDS. COPOLYMERIZATION INTRODUCES VARIATIONS IN THE POLYMER CHAIN THAT IMPROVE FLEXIBILITY AND IMPACT RESISTANCE WHILE MAINTAINING BIODEGRADABILITY.

#### **PLASTICIZATION**

PLASTICIZERS ARE ADDED TO PLA TO ENHANCE ITS DUCTILITY AND ELONGATION AT BREAK. THIS MODIFICATION DECREASES THE GLASS TRANSITION TEMPERATURE, ALLOWING FOR IMPROVED FLEXIBILITY WITHOUT SEVERELY COMPROMISING STRENGTH.

#### REINFORCEMENT WITH FILLERS

Incorporating fillers such as natural fibers, nanoparticles, or glass fibers into PLA composites can significantly boost mechanical strength, stiffness, and thermal stability. These reinforcements are widely used to expand PLA's applicability in engineering fields.

## COMPARISON WITH OTHER BIODEGRADABLE POLYMERS

When compared to other biodegradable polymers like polyhydroxyalkanoates (PHA), polybutylene succinate (PBS), and starch-based plastics, PLA generally exhibits superior tensile strength and stiffness but lower impact resistance and elongation. Its mechanical profile makes it ideal for applications requiring rigidity and moderate strength, whereas other biopolymers may be favored for flexibility or toughness. Selecting the appropriate biodegradable polymer depends on the specific mechanical requirements and environmental conditions of the intended application.

# FREQUENTLY ASKED QUESTIONS

# WHAT ARE THE KEY MECHANICAL PROPERTIES OF POLYLACTIC ACID (PLA)?

POLYLACTIC ACID (PLA) EXHIBITS GOOD TENSILE STRENGTH, MODERATE FLEXIBILITY, AND RELATIVELY HIGH STIFFNESS. IT TYPICALLY HAS A TENSILE STRENGTH RANGING FROM 50 TO 70 MPA, A YOUNG'S MODULUS BETWEEN 2.7 TO 16 GPA, AND

#### HOW DOES THE CRYSTALLINITY OF PLA AFFECT ITS MECHANICAL PROPERTIES?

HIGHER CRYSTALLINITY IN PLA GENERALLY LEADS TO INCREASED STIFFNESS, TENSILE STRENGTH, AND HEAT RESISTANCE, BUT DECREASES ITS ELONGATION AT BREAK, MAKING IT MORE BRITTLE. AMORPHOUS PLA TENDS TO BE MORE FLEXIBLE BUT HAS LOWER MECHANICAL STRENGTH.

#### WHAT IS THE IMPACT OF TEMPERATURE ON THE MECHANICAL PROPERTIES OF PLA?

PLA'S MECHANICAL PROPERTIES DEGRADE SIGNIFICANTLY NEAR AND ABOVE ITS GLASS TRANSITION TEMPERATURE ( $\sim$ 60°C). AT ELEVATED TEMPERATURES, PLA BECOMES SOFTER AND LESS RIGID, REDUCING TENSILE STRENGTH AND STIFFNESS, WHICH LIMITS ITS USE IN HIGH-TEMPERATURE APPLICATIONS.

## HOW DO ADDITIVES INFLUENCE THE MECHANICAL PROPERTIES OF PLA?

ADDITIVES SUCH AS PLASTICIZERS, FILLERS, AND NUCLEATING AGENTS CAN IMPROVE PLA'S MECHANICAL PROPERTIES.

PLASTICIZERS ENHANCE FLEXIBILITY AND ELONGATION, FILLERS LIKE FIBERS INCREASE STRENGTH AND STIFFNESS, AND NUCLEATING AGENTS PROMOTE CRYSTALLINITY, IMPROVING THERMAL AND MECHANICAL PERFORMANCE.

#### HOW DOES THE MOLECULAR WEIGHT OF PLA AFFECT ITS MECHANICAL BEHAVIOR?

HIGHER MOLECULAR WEIGHT PLA GENERALLY EXHIBITS BETTER MECHANICAL PROPERTIES, INCLUDING INCREASED TENSILE STRENGTH AND TOUGHNESS, DUE TO ENHANCED CHAIN ENTANGLEMENT. LOWER MOLECULAR WEIGHT PLA TENDS TO BE WEAKER AND MORE BRITTLE.

#### CAN PLA BE REINFORCED TO IMPROVE ITS MECHANICAL PROPERTIES?

YES, PLA CAN BE REINFORCED WITH MATERIALS LIKE NATURAL FIBERS, GLASS FIBERS, OR CARBON FIBERS, WHICH SIGNIFICANTLY ENHANCE ITS TENSILE STRENGTH, STIFFNESS, AND IMPACT RESISTANCE, MAKING IT SUITABLE FOR MORE DEMANDING APPLICATIONS.

#### HOW DOES THE PROCESSING METHOD AFFECT THE MECHANICAL PROPERTIES OF PLA?

PROCESSING METHODS SUCH AS INJECTION MOLDING, EXTRUSION, AND 3D PRINTING INFLUENCE PLA'S MECHANICAL PROPERTIES BY AFFECTING ITS CRYSTALLINITY, MOLECULAR ORIENTATION, AND RESIDUAL STRESSES. OPTIMIZED PROCESSING CAN IMPROVE STRENGTH, STIFFNESS, AND REDUCE BRITTLENESS.

# WHAT IS THE TYPICAL YOUNG'S MODULUS RANGE FOR PLA?

THE YOUNG'S MODULUS OF PLA TYPICALLY RANGES FROM 2.7 GPA TO 16 GPA, DEPENDING ON FACTORS LIKE CRYSTALLINITY, MOLECULAR WEIGHT, AND PROCESSING CONDITIONS.

## HOW DOES MOISTURE ABSORPTION AFFECT THE MECHANICAL PROPERTIES OF PLA?

PLA CAN ABSORB MOISTURE, WHICH CAN PLASTICIZE THE POLYMER, REDUCING ITS TENSILE STRENGTH AND STIFFNESS WHILE INCREASING ITS ELONGATION AT BREAK. PROLONGED EXPOSURE TO MOISTURE MAY ALSO LEAD TO HYDROLYTIC DEGRADATION, FURTHER WEAKENING THE MATERIAL.

# IS PLA SUITABLE FOR LOAD-BEARING APPLICATIONS BASED ON ITS MECHANICAL PROPERTIES?

PLA HAS GOOD MECHANICAL STRENGTH BUT IS RELATIVELY BRITTLE AND SENSITIVE TO TEMPERATURE AND MOISTURE, LIMITING ITS USE IN HIGH-LOAD OR LONG-TERM LOAD-BEARING APPLICATIONS WITHOUT REINFORCEMENT OR MODIFICATION.

#### ADDITIONAL RESOURCES

- 1. MECHANICAL BEHAVIOR OF POLYLACTIC ACID: FUNDAMENTALS AND APPLICATIONS

  THIS BOOK DELVES INTO THE INTRINSIC MECHANICAL PROPERTIES OF POLYLACTIC ACID (PLA), EXPLORING ITS TENSILE STRENGTH, ELASTICITY, AND FRACTURE BEHAVIOR. IT COVERS BOTH EXPERIMENTAL METHODS AND THEORETICAL MODELS TO UNDERSTAND PLA'S PERFORMANCE UNDER VARIOUS CONDITIONS. THE TEXT ALSO DISCUSSES PLA'S SUITABILITY FOR BIOMEDICAL AND PACKAGING APPLICATIONS, EMPHASIZING HOW ITS MECHANICAL TRAITS INFLUENCE FUNCTIONALITY.
- 2. POLYLACTIC ACID COMPOSITES: ENHANCING MECHANICAL PROPERTIES
  FOCUSING ON COMPOSITE MATERIALS, THIS BOOK EXAMINES HOW REINFORCING PLA WITH FIBERS, NANOPARTICLES, OR OTHER
  FILLERS CAN IMPROVE ITS MECHANICAL PERFORMANCE. IT PROVIDES DETAILED ANALYSES OF COMPOSITE FABRICATION
  TECHNIQUES AND THE RESULTING CHANGES IN STIFFNESS, TOUGHNESS, AND DURABILITY. CASE STUDIES ILLUSTRATE PRACTICAL
  APPLICATIONS IN AUTOMOTIVE, AEROSPACE, AND CONSUMER GOODS INDUSTRIES.
- 3. Thermomechanical Properties of Biodegradable Polymers: Polylactic Acid Focus
  This text investigates the relationship between temperature and mechanical behavior in PLA and other
  BIODEGRADABLE POLYMERS. It explains how thermal transitions such as glass transition and melting affect PLA's
  STRENGTH AND FLEXIBILITY. The BOOK IS IDEAL FOR RESEARCHERS LOOKING TO OPTIMIZE PLA FOR APPLICATIONS REQUIRING
  SPECIFIC THERMAL AND MECHANICAL PERFORMANCE.
- 4. Degradation and Mechanical Performance of Polylactic Acid in Environmental Conditions

  Addressing the aging and degradation processes of PLA, this book explores how environmental factors like moisture, UV exposure, and temperature impact its mechanical properties. It provides insights into the mechanisms of hydrolytic and photo degradation and their effects on PLA's structural integrity. Strategies for improving durability while maintaining biodegradability are also discussed.
- 5. Processing Techniques and Mechanical Properties of Polylactic Acid
  This comprehensive guide covers various processing methods such as extrusion, injection molding, and 3D printing and their influence on PLA's mechanical characteristics. It highlights how processing parameters affect crystallinity, molecular orientation, and ultimately, mechanical strength and toughness. The book is a valuable resource for engineers and manufacturers working with PLA.
- 6. POLYLACTIC ACID IN BIOMEDICAL APPLICATIONS: MECHANICAL CONSIDERATIONS
  FOCUSING ON MEDICAL USES, THIS BOOK EXAMINES THE MECHANICAL REQUIREMENTS OF PLA-BASED IMPLANTS, SCAFFOLDS, AND DEVICES. IT DISCUSSES HOW MECHANICAL PROPERTIES LIKE MODULUS, FATIGUE RESISTANCE, AND DEGRADATION RATES MUST BE TAILORED FOR COMPATIBILITY WITH BIOLOGICAL TISSUES. THE TEXT ALSO INCLUDES CASE STUDIES ON PLA'S USE IN ORTHOPEDIC AND TISSUE ENGINEERING APPLICATIONS.
- 7. Nanostructured Polylactic Acid: Mechanical Properties and Innovations
  This book explores the incorporation of nanomaterials into PLA to enhance its mechanical properties at the nanoscale. It covers advances in nanofillers, such as carbon nanotubes and nanoclays, and their effects on strength, toughness, and thermal stability. The innovative approaches described offer pathways to develop high-performance PLA materials for advanced applications.
- 8. POLYLACTIC ACID: MECHANICAL PROPERTIES UNDER DYNAMIC AND IMPACT LOADING
  INVESTIGATING PLA'S RESPONSE TO DYNAMIC STRESSES, THIS BOOK STUDIES ITS BEHAVIOR UNDER IMPACT, CYCLIC LOADING, AND OTHER NON-STATIC CONDITIONS. IT PROVIDES EXPERIMENTAL DATA AND MODELING APPROACHES TO PREDICT PLA'S PERFORMANCE IN REAL-WORLD APPLICATIONS INVOLVING SHOCKS AND VIBRATIONS. THE BOOK IS ESSENTIAL FOR DESIGNING PLA COMPONENTS IN AUTOMOTIVE AND PROTECTIVE EQUIPMENT.
- 9. STRUCTURE-PROPERTY RELATIONSHIPS IN POLYLACTIC ACID
  THIS WORK PROVIDES A DETAILED EXAMINATION OF HOW PLA'S MOLECULAR STRUCTURE, CRYSTALLINITY, AND MORPHOLOGY INFLUENCE ITS MECHANICAL PROPERTIES. IT INTEGRATES CHEMICAL, PHYSICAL, AND MECHANICAL PERSPECTIVES TO OFFER A HOLISTIC UNDERSTANDING OF PLA PERFORMANCE. THE INSIGHTS GAINED ARE VALUABLE FOR TAILORING MATERIAL PROPERTIES THROUGH MOLECULAR DESIGN AND PROCESSING CONTROL.

# **Mechanical Properties Of Polylactic Acid**

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mechanical properties of polylactic acid: Mechanical Properties of Polylactic Acid Yi-Sheng Jhao, 2020

mechanical properties of polylactic acid: Polylactic Acid Lee Tin Sin, 2012-12-31 Polylactic Acid (PLA) is the first viable thermoplastic that can be produced from a plant-based feedstock such as corn or sugar cane, and yet be processed by the conventional melt processing technologies. At the same time, Polylactic Acid is produced at the largest industrial scale of all biodegradable polymers. It is being used in biomedical applications, for bottle production and in compostable food packaging. It is also being evaluated as a material for tissue engineering. Mass production has tremendously reduced the cost of PLA production, making it an economically viable choice for fabrication of domestic containers, plastic bags, and fibers. Commercial-scale plants today produce hundreds of thousand tons of PLA per year. This book provides a practical guide for the engineers and scientists involved in working with PLA and developing the many new products that are emerging for this important biopolymer. The current market situation for PLA and biodegradable polymers is described as well as applications across a range of market sectors, and the mechanical, chemical, thermal, rheology, and degradation properties of PLA. - An essential reference for engineers, scientists and product designers considering switching to a sustainable plastic - Covers the properties, synthesis and polymerization of PLA, and processing techniques involved in fabricating parts from this polymer

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mechanical properties of polylactic acid: Mechanical Properties of Poly (lactic Acid) (PLA)/ Clay Nanocomposite Mohd Shaifol Hamid, 2010 Polymer nanocomposite (PNC) is a polymer or copolymer having dispersed in its nanoparticles. These may be of different shape (platelets, fibers, spheroids), then dimension must be in the range of 1 to 50 nm. PNC represent a new class of material alternative to the conventional filled polymers. Nanosized inorganic filler (at least one dimension) are dispersed in polymer matrix offering tremendous improvement in performance properties of the polymer. Poly (lactic acid) or polylactide (PLA) is biodegradable, thermoplastic, aliphatic polyester derived from renewable resources which is environmentally friendly, low density and cost and commercially available. In this project, the pure PLA will reinforce by adding the nanoclay type Cloisite® 30B in percentage of 1, 3 and 5 wt% inside the PLA matrix by melting processing using co-rotating twin-screw extruder at 210°C and 100rpm. The material was dried in the dryer at 80°C for 2 hours before through the melting process. The influence of nano particles in the PLA matrix was investigated on the morphology and mechanical properties. The

Fourier transform infrared (FTIR) spectroscopy spectrum shows the attendance of Cloisite® 30B clay in the PLA matrix. Brinell harness test and tensile and tensile modulus properties result prove mechanical properties of PLA were improve after by dispersion of nanoclays.

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mechanical properties of polylactic acid: Novel Packaging Systems for Fruits and Vegetables Kirtiraj K. Gaikwad, Suman Singh, 2024-07-05 This new volume provides a comprehensive overview of the new and diverse technologies in food packaging of fruits and vegetables, providing an emphasis on new commercially available packaging technologies for fresh produce. The book first looks at important biopolymeric films for fresh produce packaging along with a historical overview, followed by coverage of the mechanical, physical, and permeability properties and recent developments in investigative techniques of biopolymers as well as their applications in modified atmosphere packaging used in fresh produce packaging. The volume then discusses the detailed application of natural/organic active agents, including oxygen scavengers, ethylene scavengers, antioxidants, antimicrobial agents, etc., for the fabrication of active packaging for maintaining the quality of fresh produce during storage and transportation. Chapters cover active (antimicrobial, antioxidant) edible films and coatings used to preserve the quality of fresh produce. Protective packaging, package designing aspects, and safety and security packaging for agricultural produce in the supply chain are also explored. Also considered are intelligent packaging technologies that monitor the condition of packaged food using data carriers, indicators, and sensors. Novel Packaging Systems for Fruits and Vegetables provides a thorough presentation of the most important and innovative technologies for the packaging and safety of fruits and vegetables. This volume will be valuable for advanced students as well as for faculty, researchers, and industry professionals in food science and engineering, packaging technology, and postharvest technology.

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printing, with an emphasis on the latest cutting-edge technologies - Enables the reader to select and implement the correct 3D printing technology, according to polymer properties or product requirements

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mechanical properties of polylactic acid: Green Biopolymers and their Nanocomposites
Dhorali Gnanasekaran, 2019-07-06 This book comprises a collection of chapters on green biopolymer nanocomposites. The book discusses the preparation, properties, and applications of different types of biodegradable polymers. An overview of recent advances in the fabrication of biopolymers nanocomposites from a variety of sources, including organic and inorganic nanomaterials, is presented. The book highlights the importance and impact of eco-friendly green nanocomposites, both environmentally and economically. The contents of this book will prove useful for students,

researchers, and professionals working in the field of nanocomposites and green technology.

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